



May 22, 2024

Subject: 3M Aerospace Sealant Portfolio Update

Dear Valued 3M Customer:

In a letter dated June 26, 2023, 3M communicated a timeline for the aerospace sealant transition to new product formulas. This letter will serve as an update to that communication.

Currently, 3M does not foresee a gap in service from the current product formulas to the new product formulas that will be available in 2024.

Please note the reformulation process and overall timing may be impacted by multiple factors required to successfully reformulate and qualify new products. Any significant changes to the reformulation timeline will be shared when available.

Reformulated Products - Targeted Milestone Dates		
Product Family	Qualification testing and customer approvals complete	First customer shipment of new material
AC-350 B	Jun-24	Q3 2024
AC-730 B	Jun-24	Q3 2024
AC-735 B	Aug-24	Q3 2024
AC-350 A	Jun-24	Q3 2024
AC-380 B	Jun-24	Q3 2024
AC-730 C-8	Sep-24	Q4 2024
AC-251 B-1/2, B-1 and B-2	3M spec only	Q4 2024
AC-770 B-1	TBD	TBD
AC-770 B-2	Full requalification not required, change notification only	Q4 2024
Discontinued Products		
Product Family	Last Time Buy Date	
AC-730 B-6	January 1 st , 2024	
AC-730 B-12	January 1 st , 2024	
AC-730 C-48	December 1 st , 2023	
AC-350 B-6	January 1 st , 2024	
AC-370 B-1/2 and B-2	January 1 st , 2024	
AC-350 A-1/2	January 1 st , 2024	

If you have any questions regarding this update, please contact your 3M Sales Representative.

Sincerely,

Chris Enstrom
 Global Portfolio Manager - Aerospace
 3M Automotive and Aerospace Solutions Division